

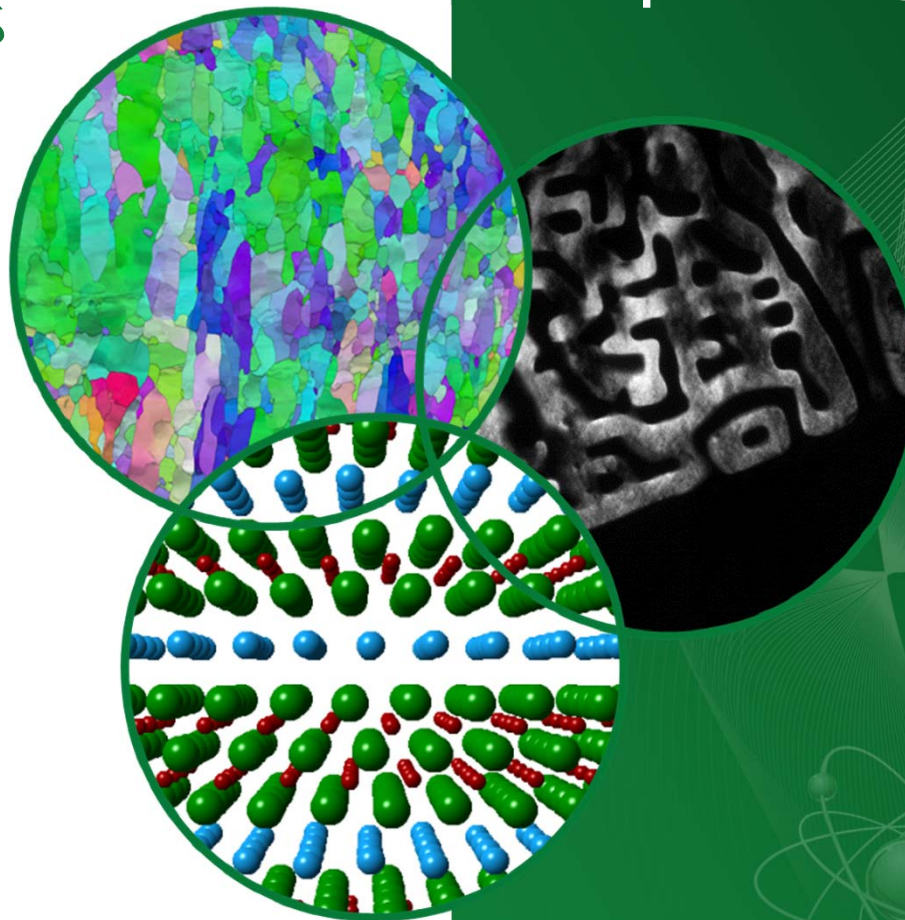
Irradiated materials characterization capabilities at ORNL LAMDA

Chad M. Parish

Collaborators: Kun Wang, Phil Edmondson, Tyler Gerczak, Xunxiang Hu, Josh Schmidlin, Michael McAlister, Kevin Field, Kory Linton, Yutai Katoh, Keith Leonard.

ORNL is managed by UT-Battelle
for the US Department of Energy

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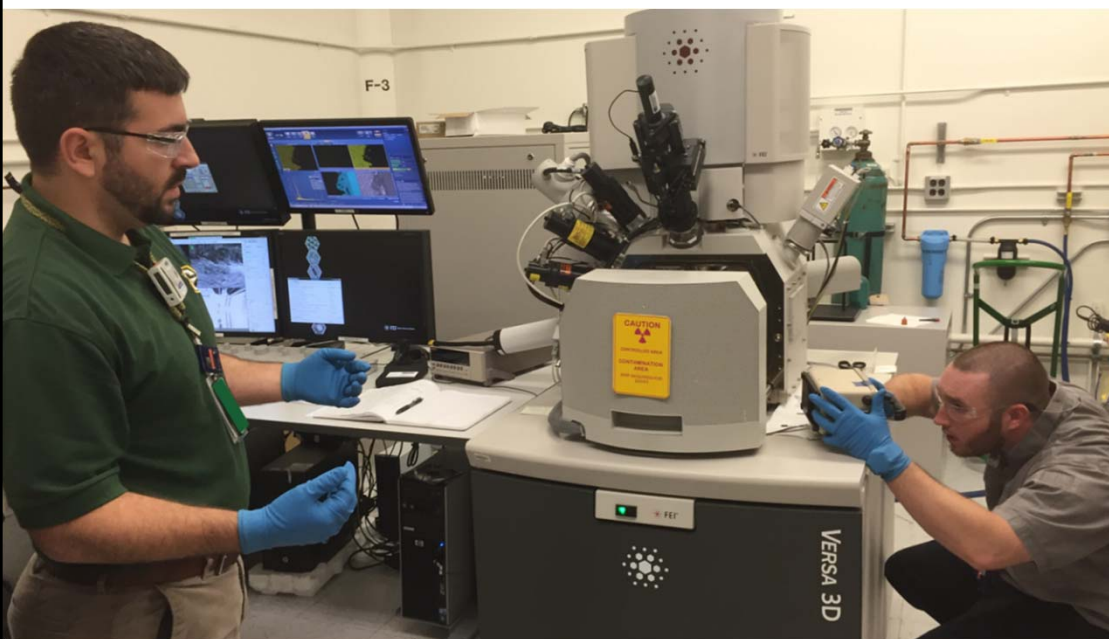


OAK RIDGE
National Laboratory

LAMDA: Low Activation Materials Development and Analysis

- ~~LAMBDA~~: there is no "b"
- Capabilities for **thermal, mechanical, and microstructural** analysis of irradiated materials
- Generally <100 mr/hr @ 30 cm (some exceptions, can occasionally go higher with additional work controls)
- Generally α kept as low as possible, and with additional work controls

Both clean suites and contamination zones



Three LAMDA thrusts

- 1. Thermal properties**
- 2. Mechanical properties**
- 3. Microstructural characterization**

Coefficient of Thermal Expansion

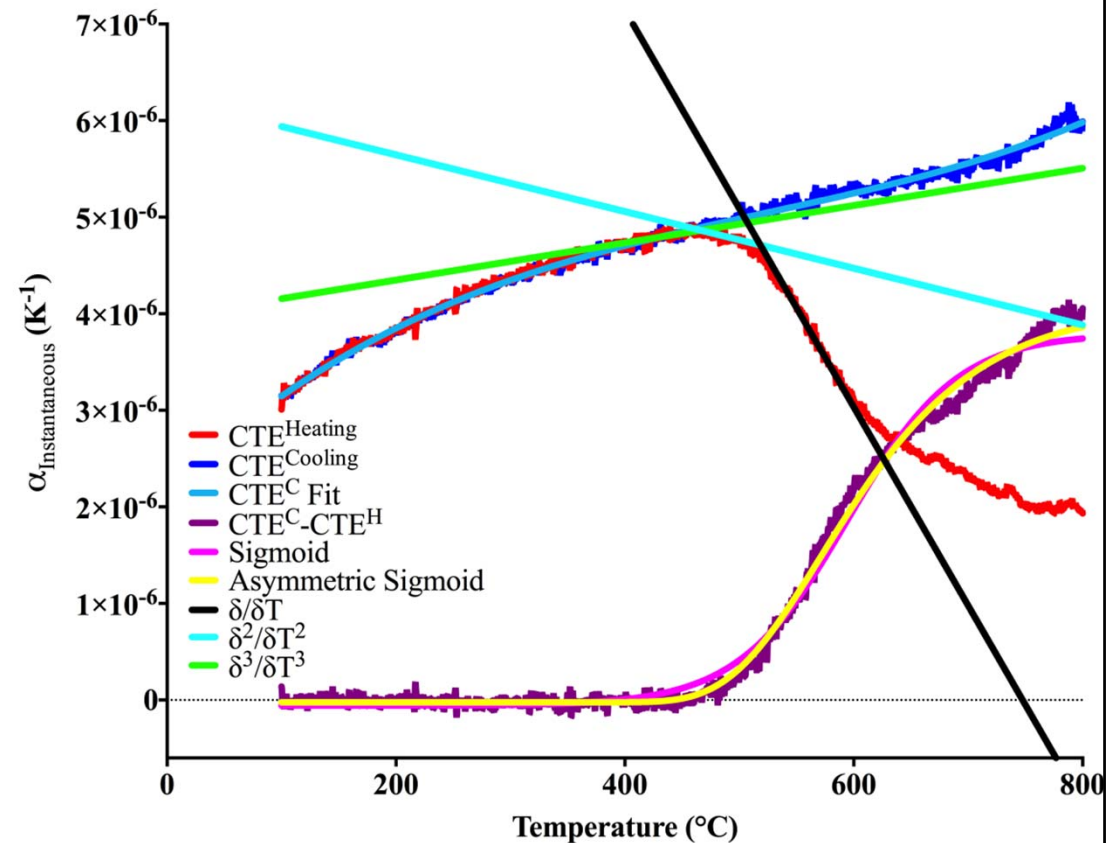
NETZSCH Dilatometer DIL 402 CD

- Room temperature - 1600°C
- Dual push-rod dilatometer
 - 2 samples per run
- Vacuum tight
- Titanium gettered helium flow during measurement
 - O₂ partial pressure <10⁻¹⁰ ppm



Thermal Annealing of SiC for Passive Irradiation Temperature Measurement

- **Annealing of radiation defects begins at temperatures just higher than irradiation temperature**
 - Indicated where the red and blue lines begin to deviate
- **Difference of the two curves (purple) modeled with an asymmetric sigmoid (yellow)**
 - Find the first, second, and third derivatives
 - Fit lines to heating curve (red) at each derivative
 - Intersection of lines and cooling curve (blue) indicates temperatures of interest



Thermal Diffusivity / Conductivity

- **NETZSCH LFA 447 NanoFlash Xenon Flash Thermal Diffusivity Apparatus**

- Room temperature – 300°C

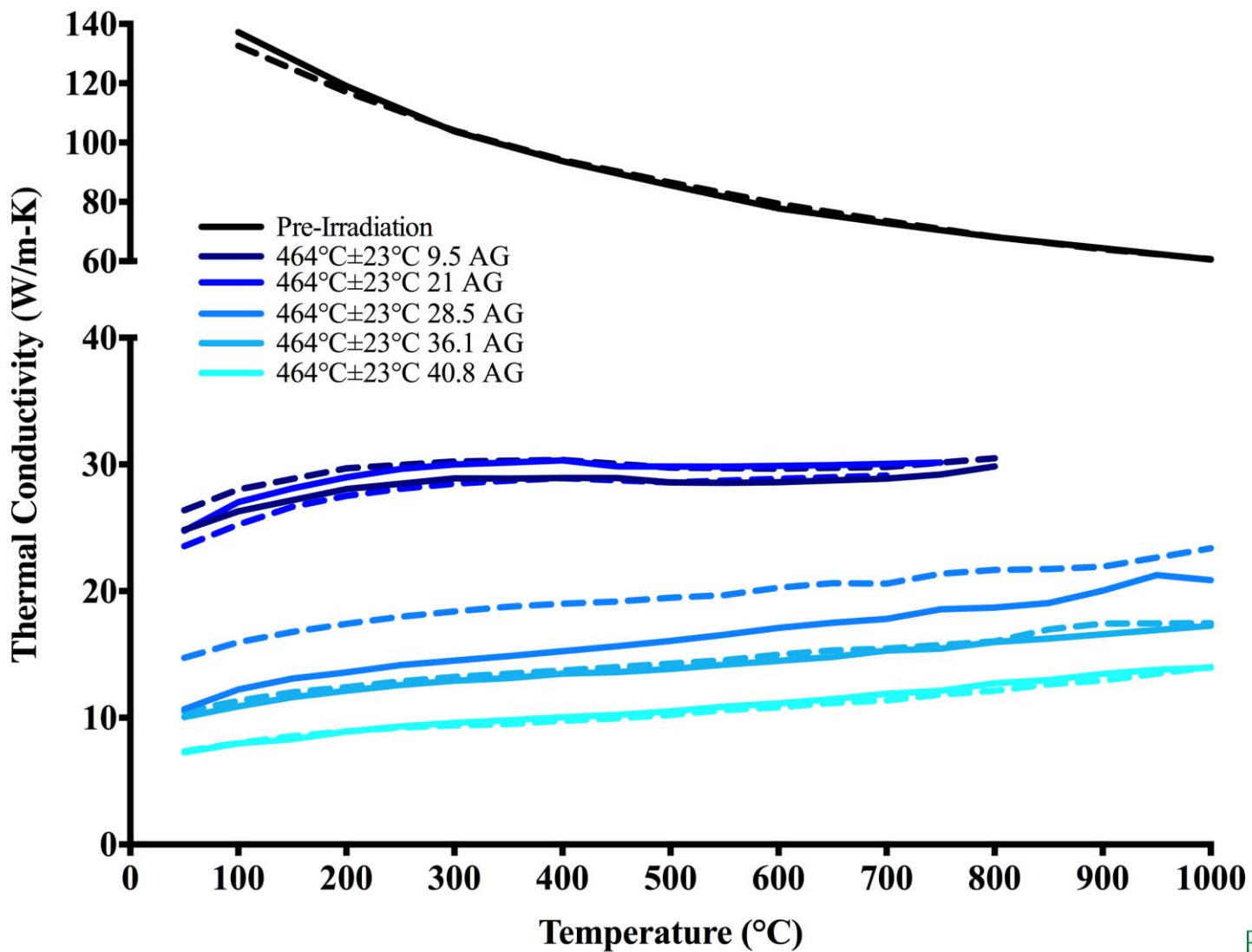


- **NETZSCH LFA 457 MicroFlash Laser Flash Thermal Diffusivity Apparatus**

- 50°C – 1100°C



Thermal Conductivity Loss from Neutron Irradiation

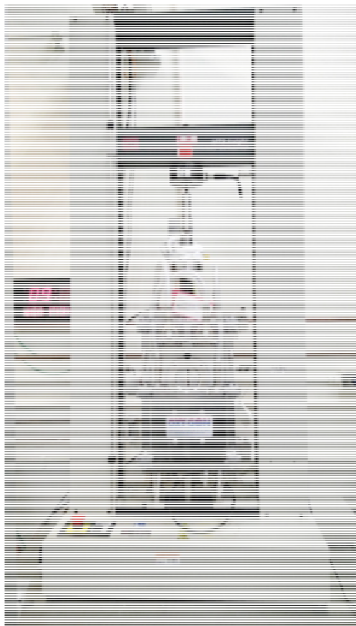


Three LAMDA thrusts

1. Thermal properties
- 2. Mechanical properties**
3. Microstructural characterization

Multiple mechanical test frames

- **MTS Insight 858**
- **MTS Insight 30**
- **Instron 4301**
- **High-temperature, high-vacuum capabilities**
- **Liquid N2 temperature capabilities**
- **Tensile properties and fracture properties**



MTS Insight-10 Mechanical Test Frame



Capabilities

- **Electro-mechanical system in ventilated enclosure**
- **10kN capacity**
- **Crosshead Travel: 1100mm**
- **Test Speed: 0.001mm/min – 500mm/min**
- **Tension, compression, and flexural testing at room temperature.**

Enclosure + HEPA snorkels allow testing of brittle materials

Test Resource 160 Series Torsion Test Machine



Capabilities

- 125Nm Torsion System
- Adjustable speed to 8 RPM
- Digital Encoder for angular position measurement & control (1 arc min resolution)
- 24”L x 7”W horizontal table

Tinius Olsen Impact 104



Capabilities

- Pendulum impact tester
- Charpy or Izod configurations
- 30J Capacity
- Testing temperatures from -196 to 400⁰C

Buehler Wilson VH3100 Microhardness Tester



Capabilities

- **Automated Knoop/Vickers Hardness Tester**
- **10kg load capacity**
- **5 Mp camera**

Sonic Velocity Measurement System



Figure 1. Photograph of the analysis computer, pulser, and digitizer.

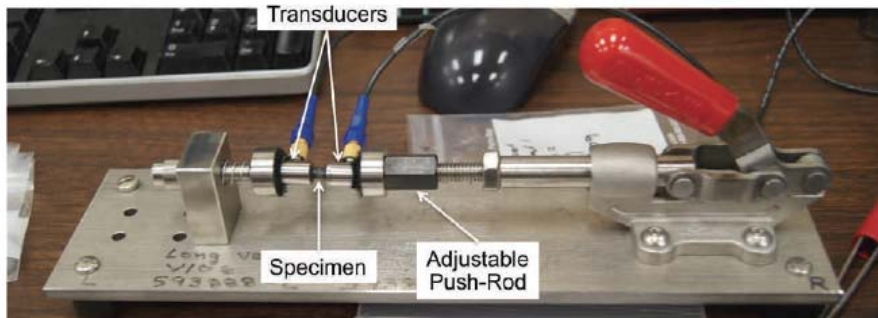


Figure 2. Photograph of a specimen and transducers setup in the designed specimen holder.

Capabilities

- Measure Young's and shear moduli with the sonic velocity methodology according to ASTM C769 (graphite) and ASTM C1419 (refractories)

Three LAMDA thrusts

1. Thermal properties
2. Mechanical properties
- 3. Microstructural characterization**

ORNL LAMDA lab



FEI DualBeam FIB-SEMs



Quanta3D (Cryo)



Quanta3D (Shielded)

Versa3D FEG



Fischione Nanomill

S/TEMs



JEOL JEM2100F



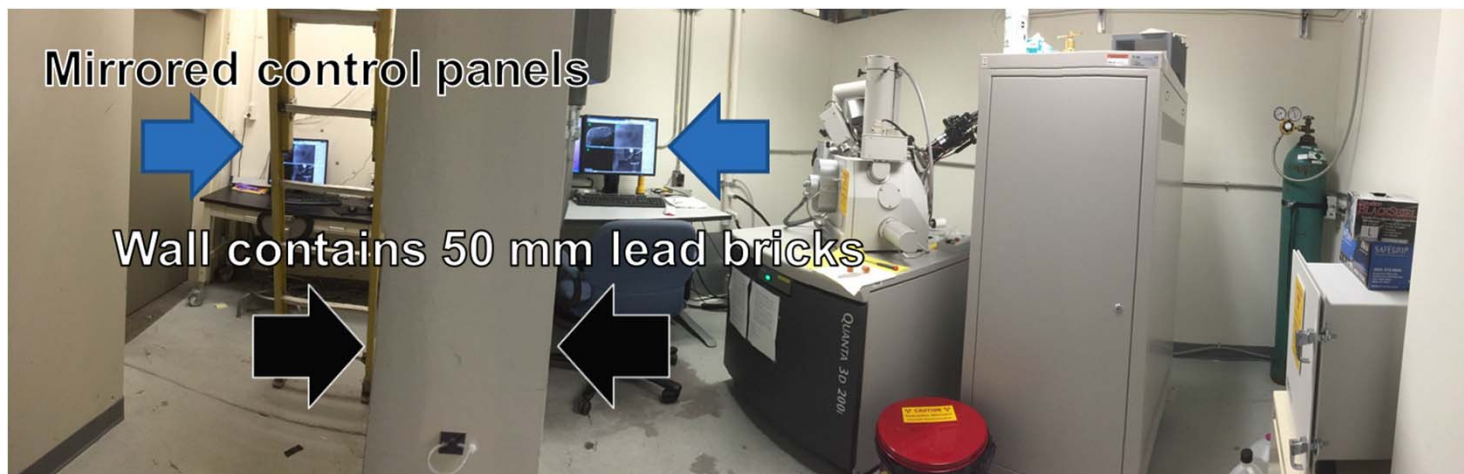
FEI Talos F200X

Quanta3D FIBs

FIB with cryo-stage:
Good for sensitive materials (i.e., prevent hydriding of Zr alloys)

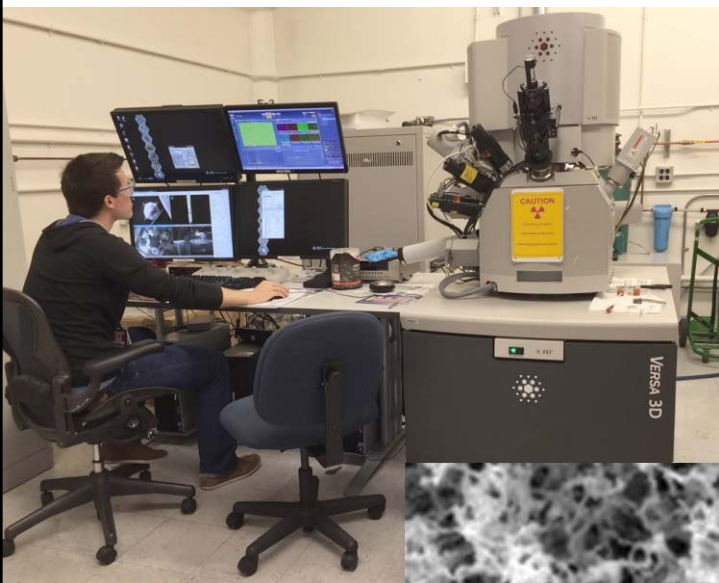


Shielded FIB:
Control panel outside of 50 mm-thick lead envelope. Allows high-dose samples to be milled under ALARA conditions

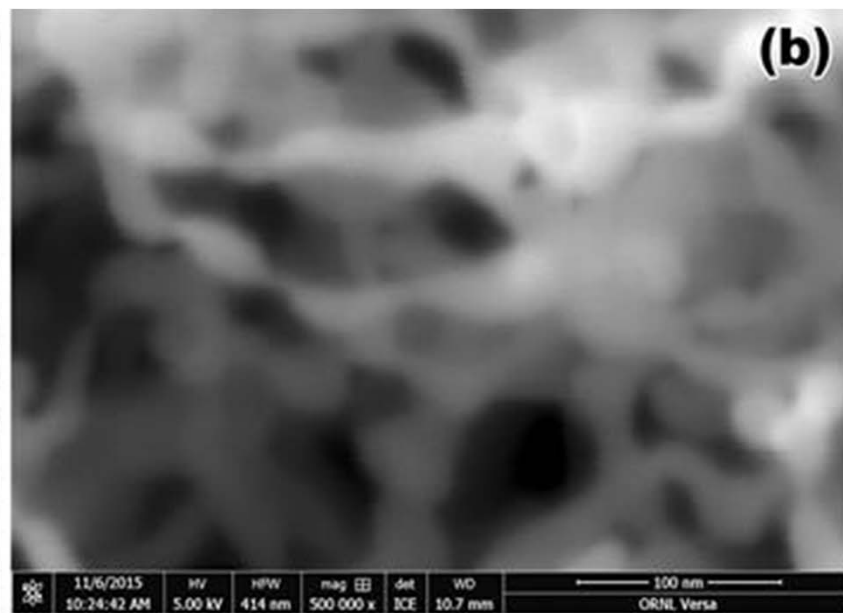
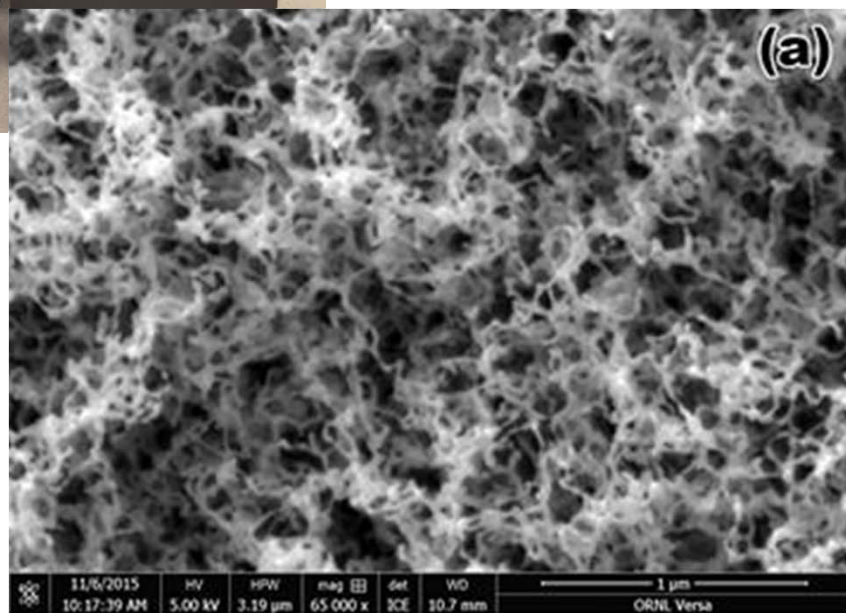


FEI Versa dual beam FIB-SEM

- High-resolution SEM



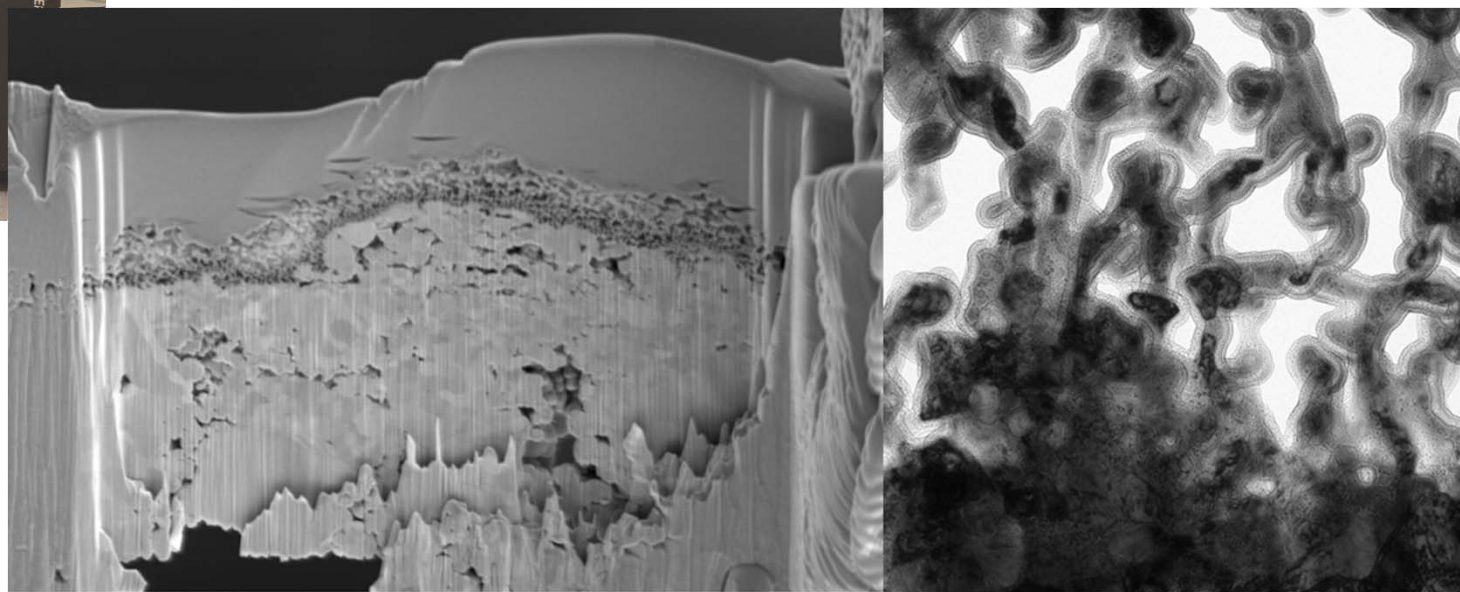
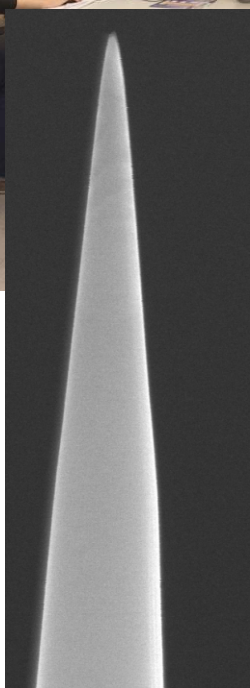
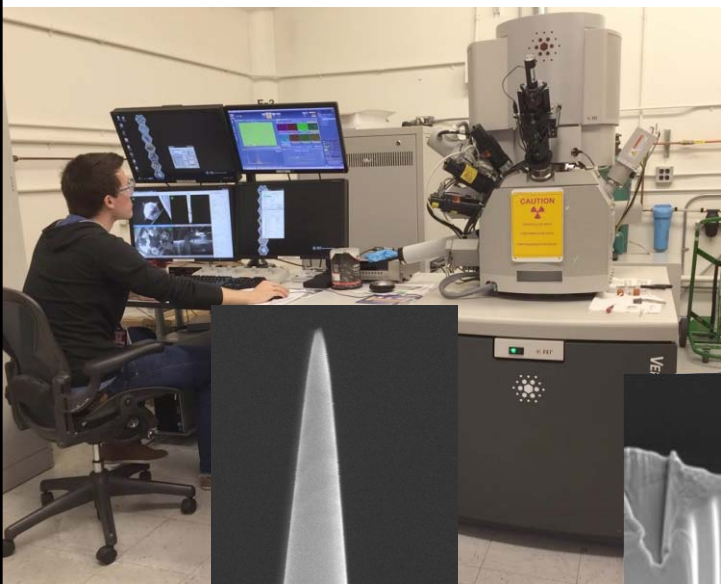
W nanofuzz/UCSD



FEI Versa dual beam FIB-SEM

- High-resolution SEM
- **Advanced sample preparation**

TEM: W nanofuzz/UCSD



5 μm 

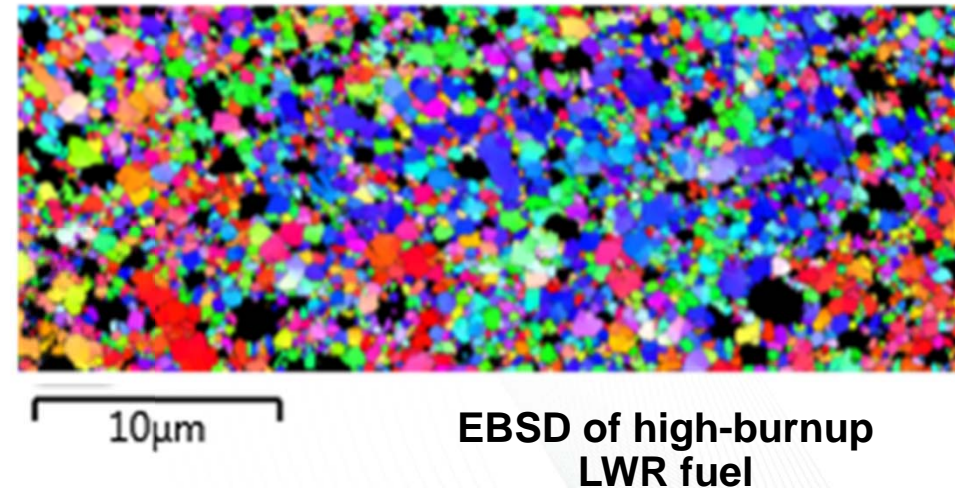
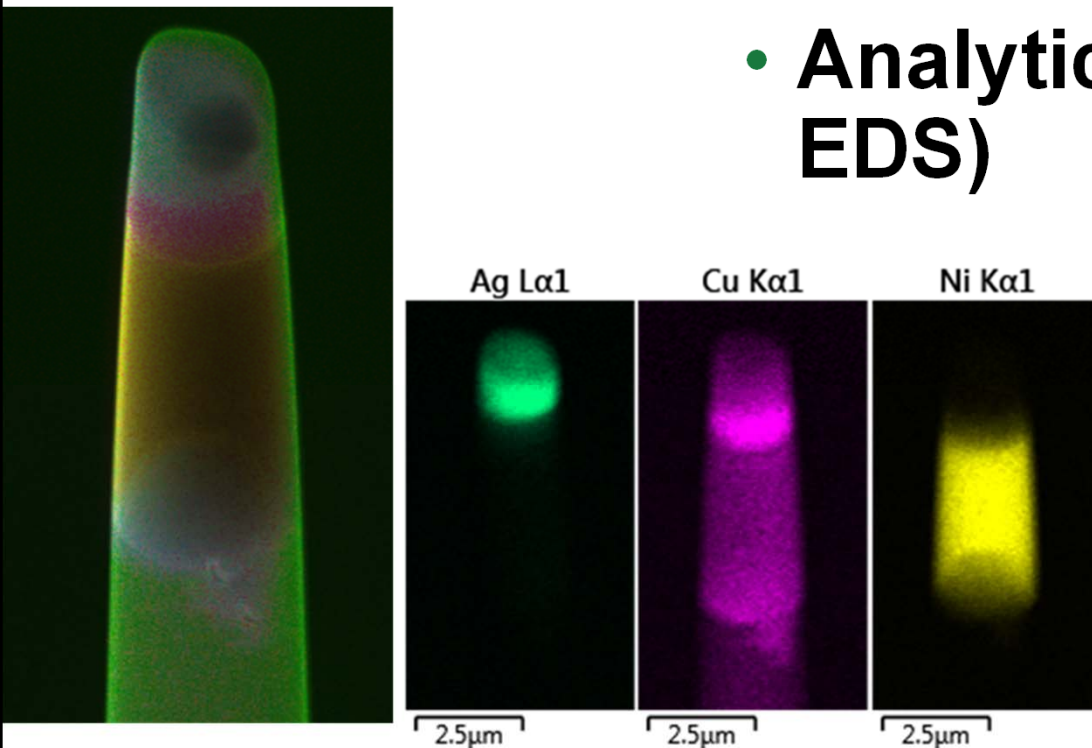
100 nm 

20 Atom probe: FeCrAl

FEI Versa dual beam FIB-SEM

- High-resolution SEM
- Advanced sample preparation
- Analytical capabilities (EBSD, EDS)

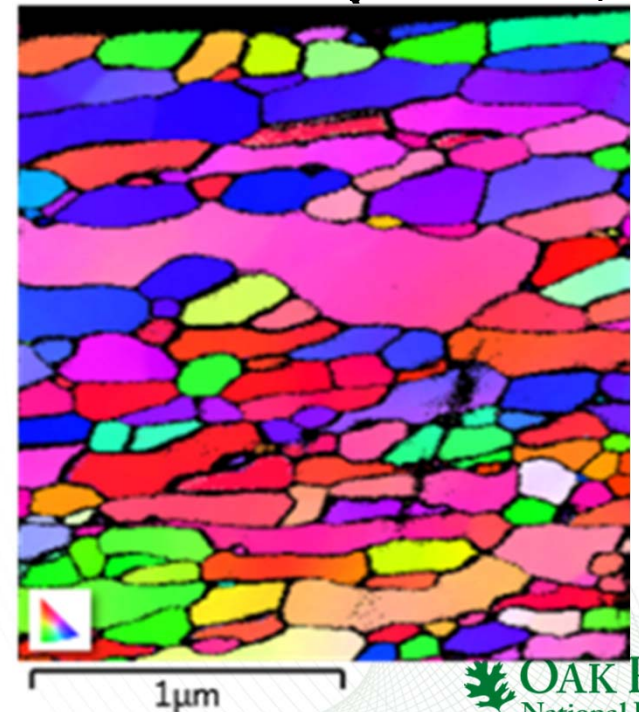
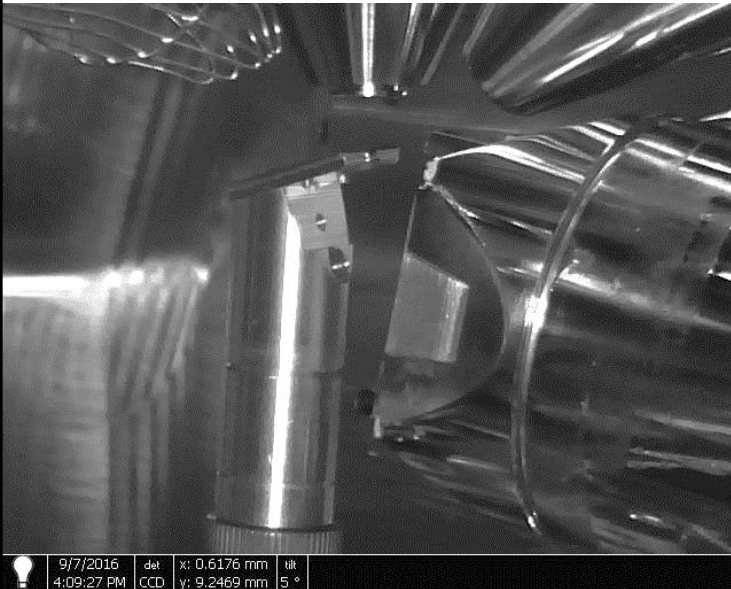
EDS of neutron-irradiated superconductor atom probe needles



FEI Versa dual beam FIB-SEM

- High-resolution SEM
- Advanced sample preparation
- Analytical capabilities (EBSD, EDS)

Transmission
Kikuchi
Diffraction



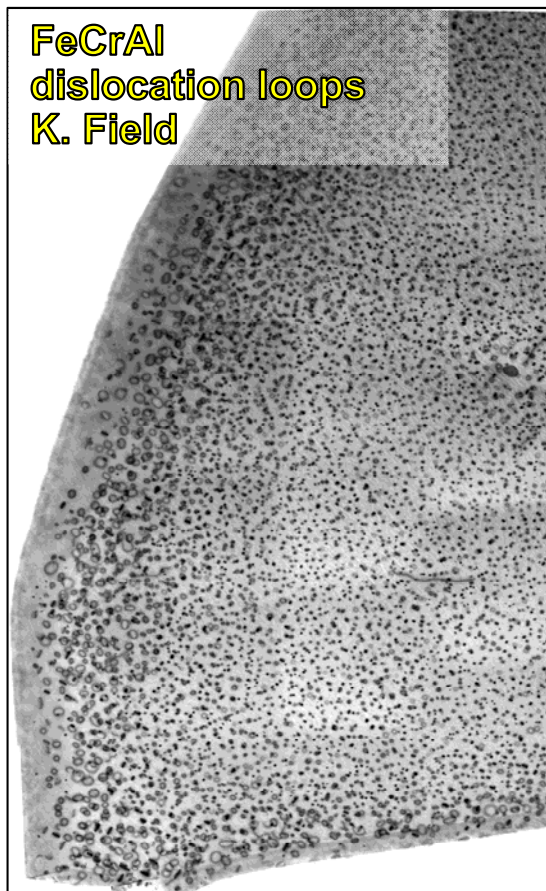
Parish et al.
Scripta Mat.,
submitted

JEOL 2100F S/TEM

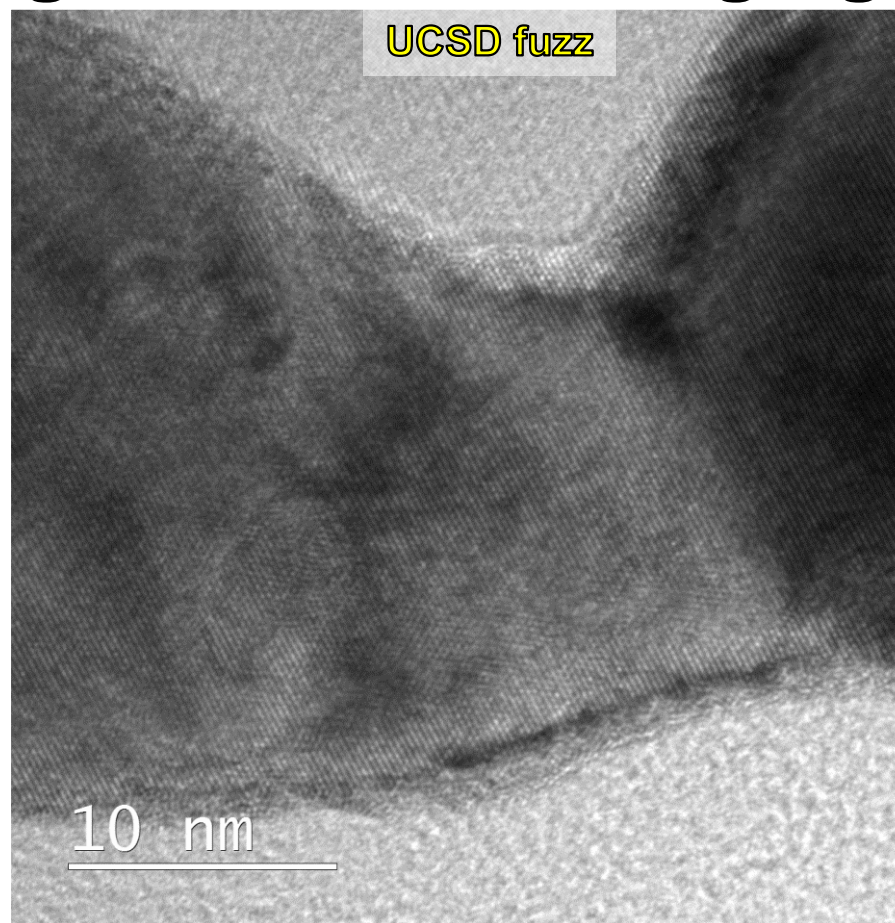
- Defect and high-resolution imaging



FeCrAl
dislocation loops
K. Field



UCSD fuzz



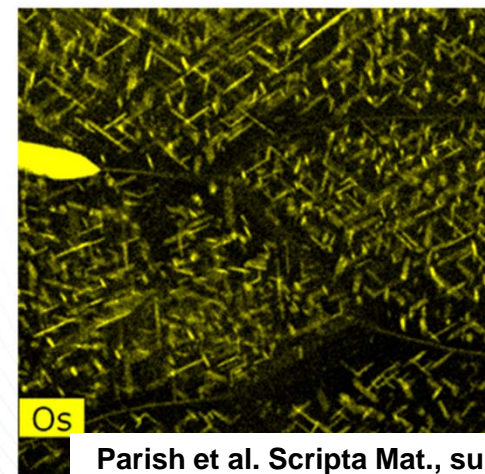
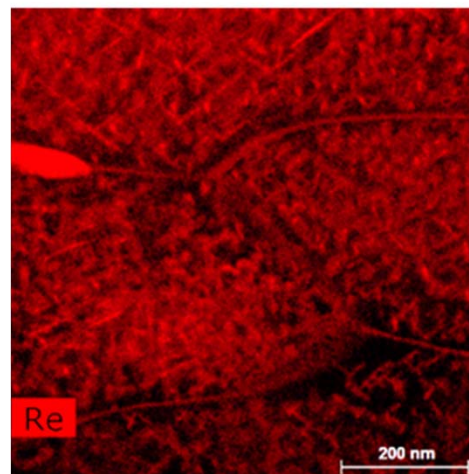
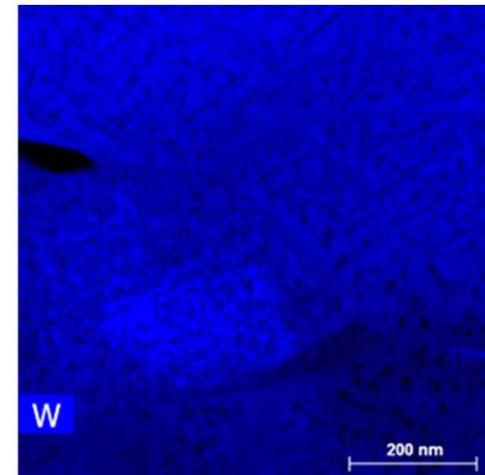
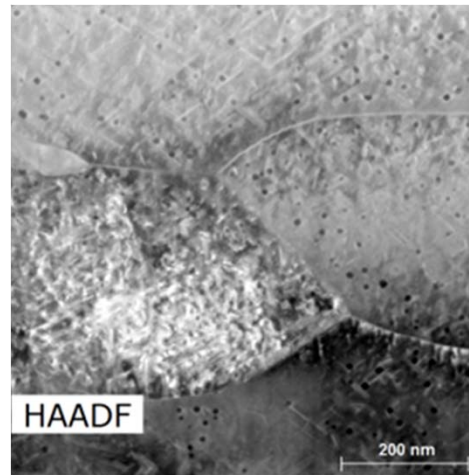
FEI Talos F200X

FEI F200X XFEG-STEM (2015)
200 keV, XFEG source
4×SDD, 0.9 srad collection



High-purity W
2.2 dpa, 650°C HFIR

- High-resolution X-ray mapping

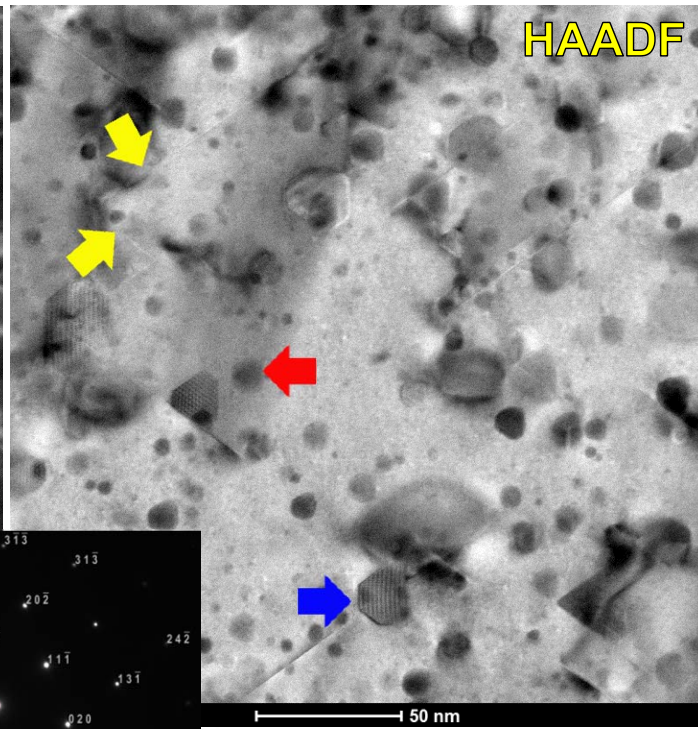
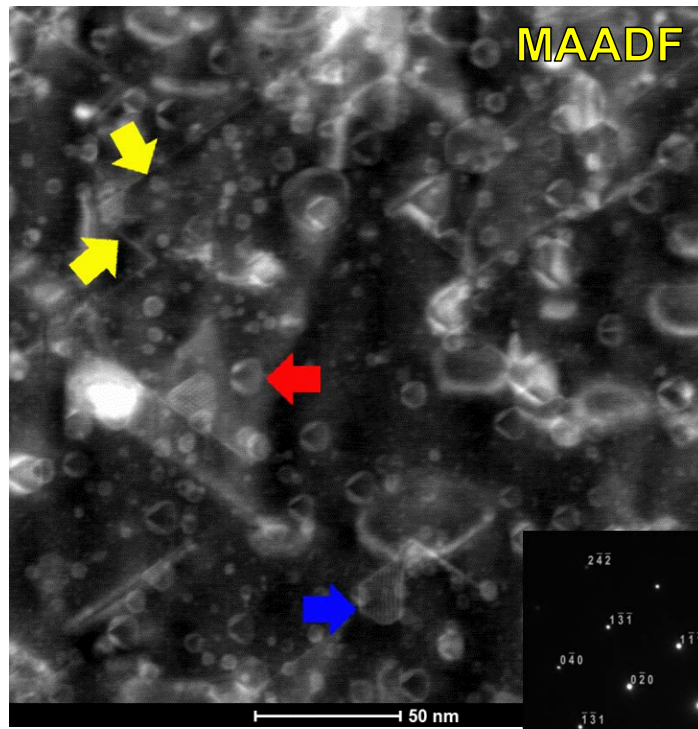
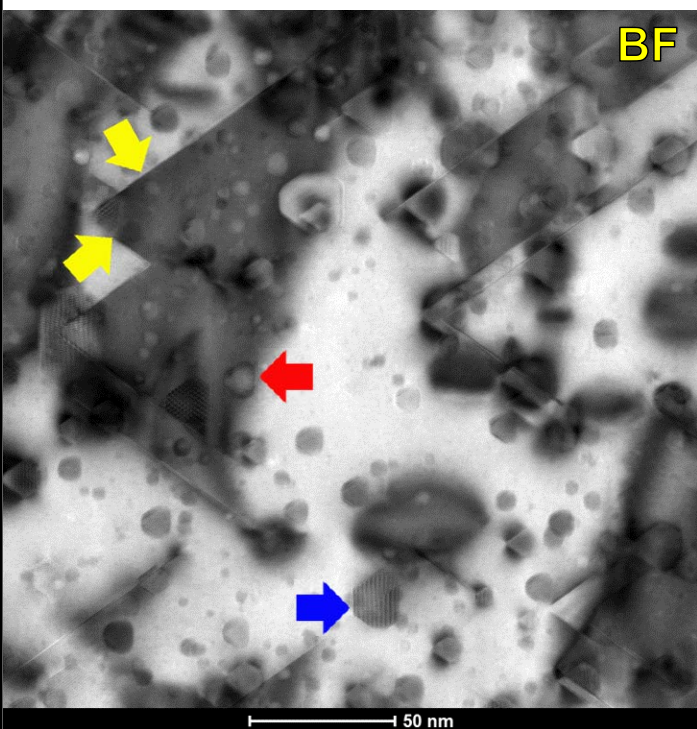


Parish et al. Scripta Mat., submitted

FEI Talos F200X

- High-resolution imaging and defect analysis

3C-SiC
1440°C
9 dpa



11-1 and -111 Frank loops.
tetragonal voids with strong diffraction contrast
second-phase regions

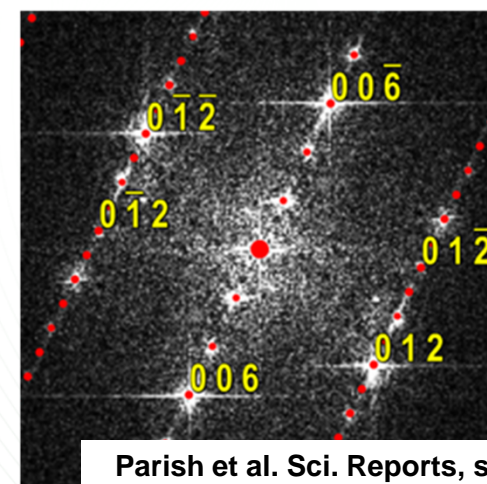
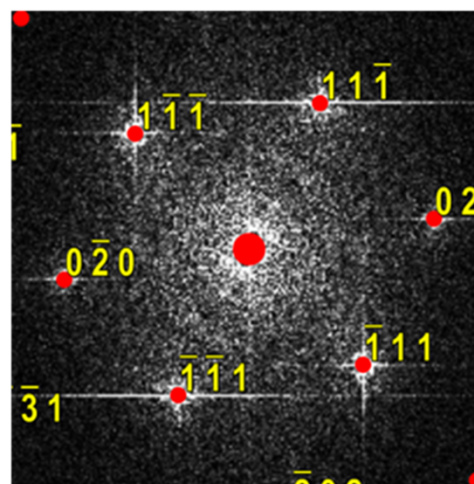
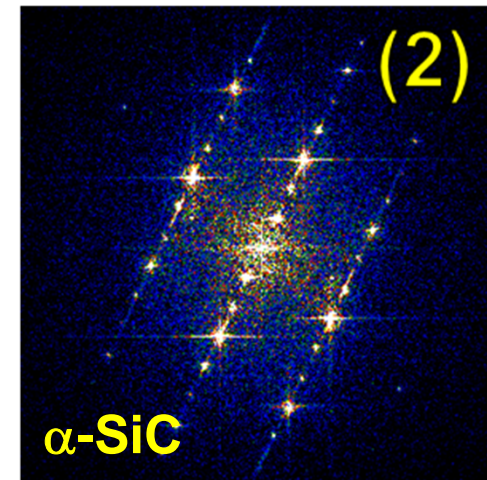
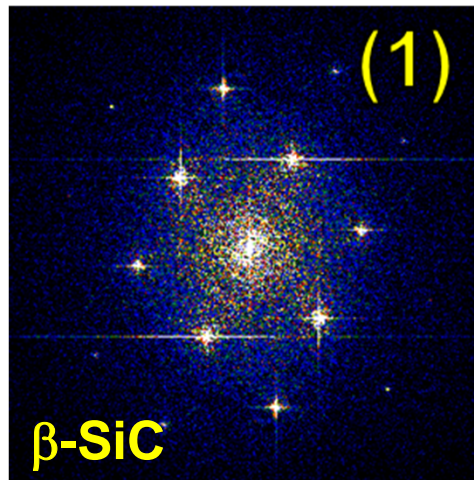
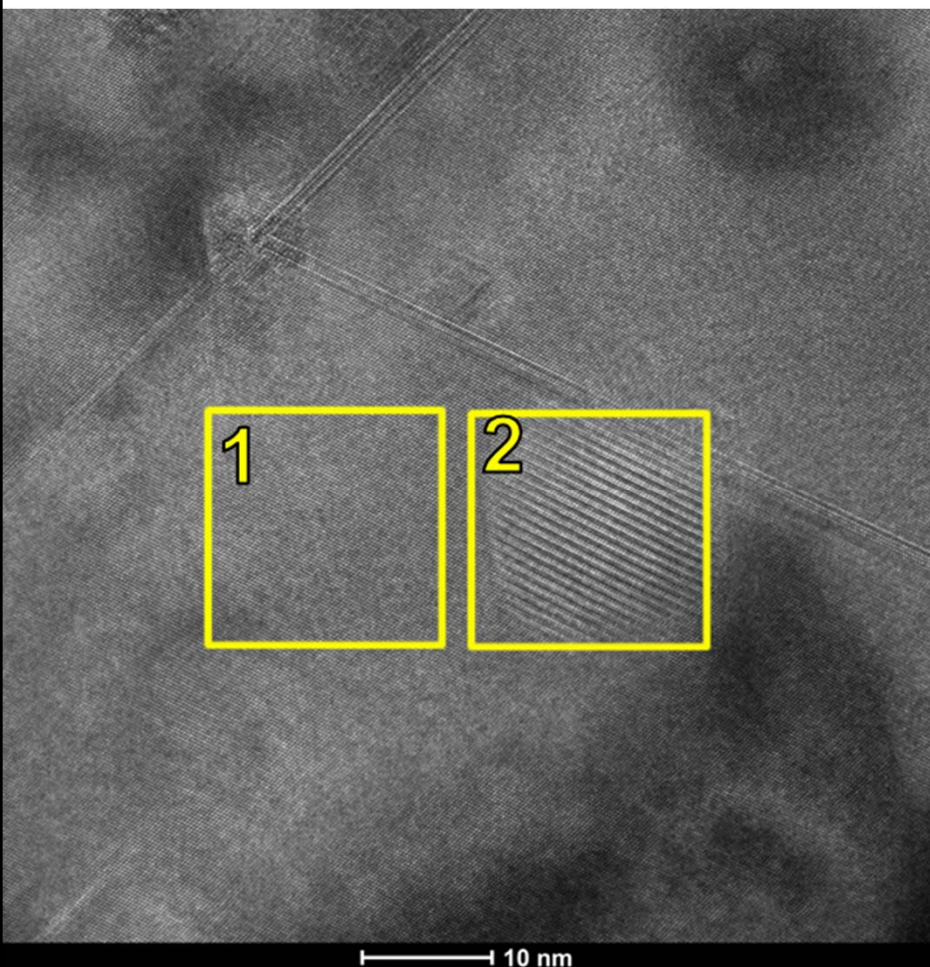
Parish et al. Sci. Reports,
submitted



FEI Talos F200X

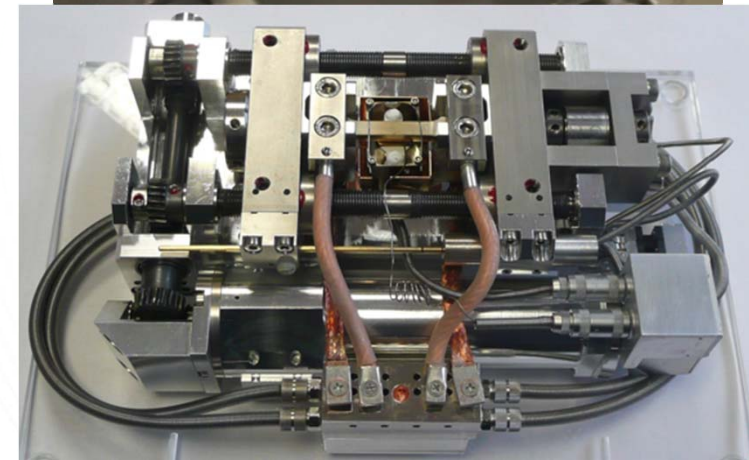
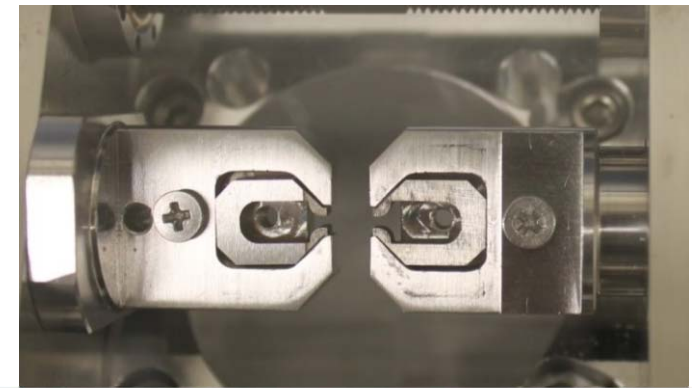
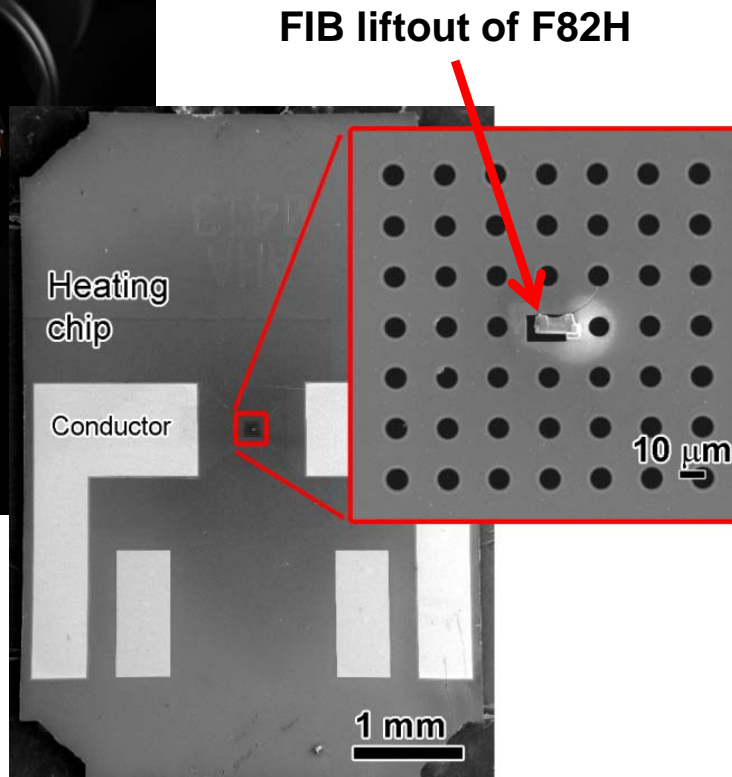
3C-SiC
1440°C
9 dpa

- High-resolution imaging and defect analysis



New capabilities (implemented but not debugged)

- In situ heating for TEM (JEOL and FEI)
- In situ heating tensile testing for FEI Versa FIB

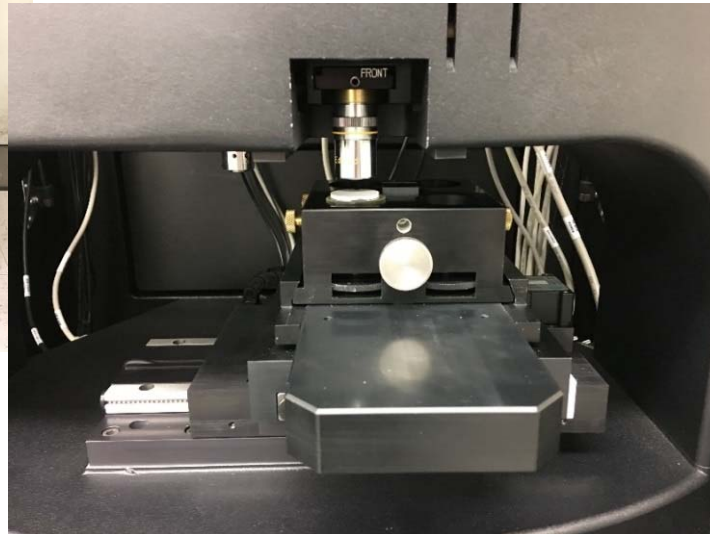


Agilent Technologies Nanoindenter G200

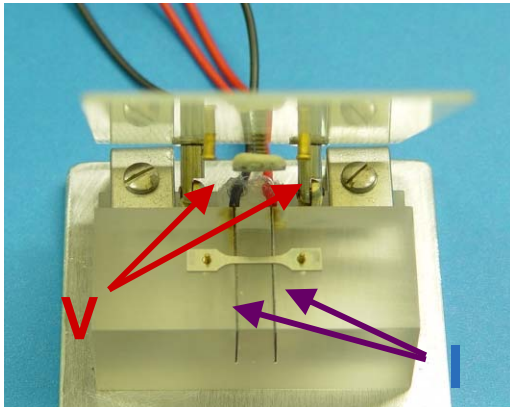
Capabilities

- **Total Indenter Travel: 1.5mm**
- **Max Indentation Depth: >500 microns**

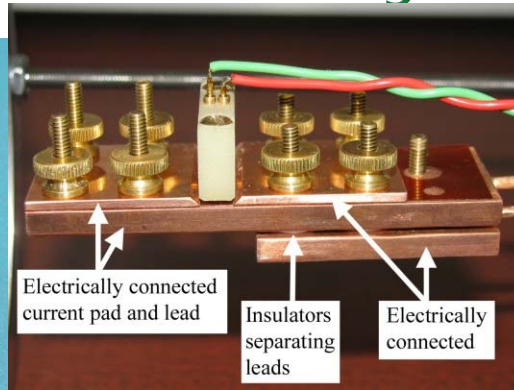
Max load with high load option: 10N



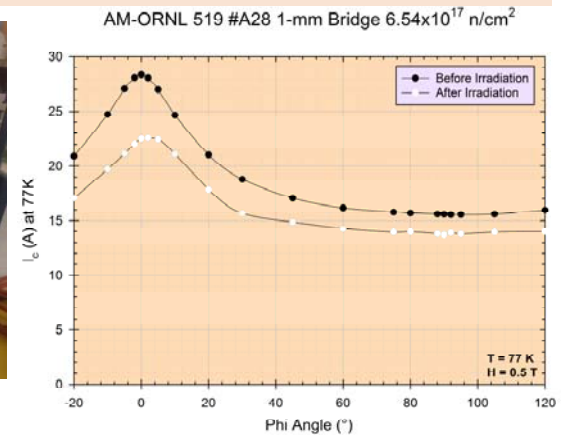
Electrical Resistivity Characterization



Standard electrical resistivity holder with SS3 type sample



Neutron irradiated high temp. superconductor angular dependence testing (at 77K)



Various electrical testing performed in LAMDA.

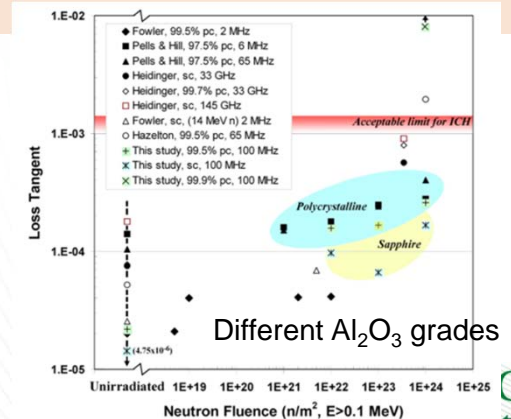
Typical work involves simple electrical resistivity, through 4-point probe.

This testing provides a non-destructive indicator of changes in microstructure.

Additional test stands for liquid nitrogen temperatures.

Specialized instruments can be brought into LAMDA for a campaign.

Loss tangent measurement using a capacitive loaded coaxial resonant cavity



LECO O&H Analyzer (OH836)

- LECO OH836 instrument (oxygen and hydrogen analysis only) utilizes the inert gas fusion technique for analysis of O and H contained in the materials of interest.

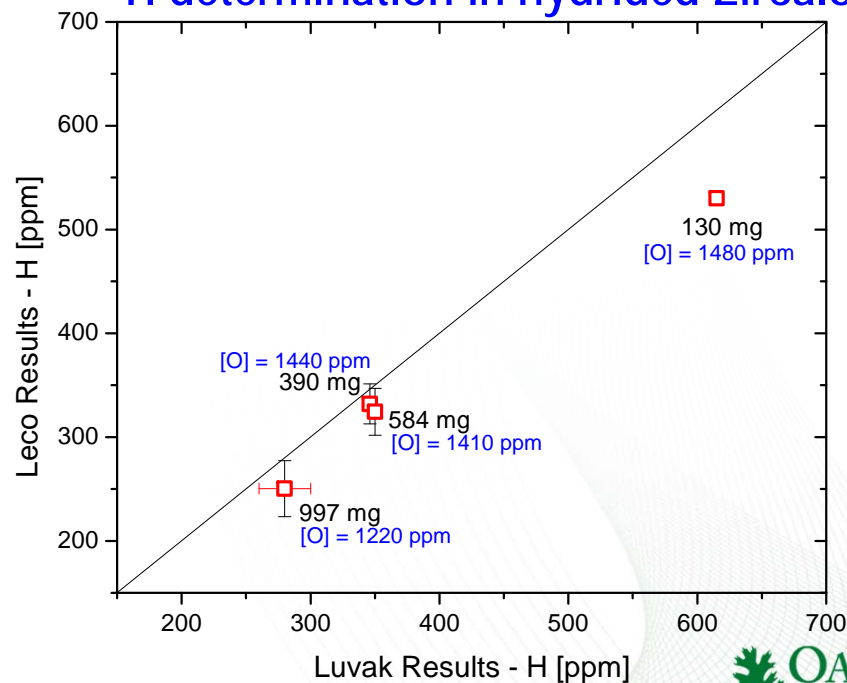


Instrument Range:

Oxygen: 0.05 ppm to 5.0% for a 1 g sample

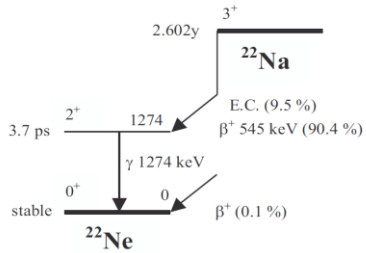
Hydrogen: 0.1 ppm to 2500 ppm for a 1 g sample

H determination in hydrided Zircaloy-4



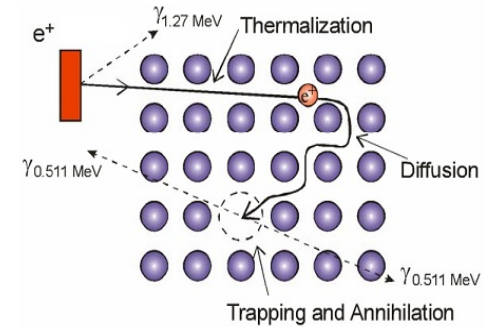
Positron Annihilation Spectroscopy

- PAS is a well-established technique to study the free volume in condensed materials directly at atomic level and nano-scales.



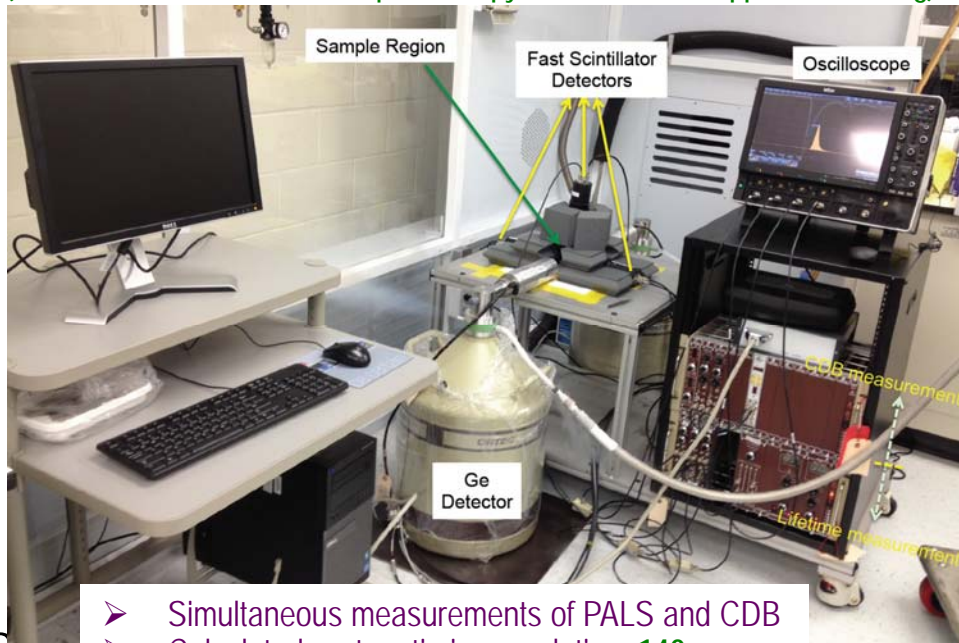
- localize in open-volume regions (vacancies, voids, other defects) due to lack of positively charged atomic nuclei
- localize in regions of higher positron affinity (elemental specific)

Fe: -3.84 eV Ni: -4.46 eV Al: -4.41 eV W: -1.31 eV



PAS at LAMDA of ORNL

(Positron Annihilation Lifetime Spectroscopy & Coincidence Doppler Broadening)

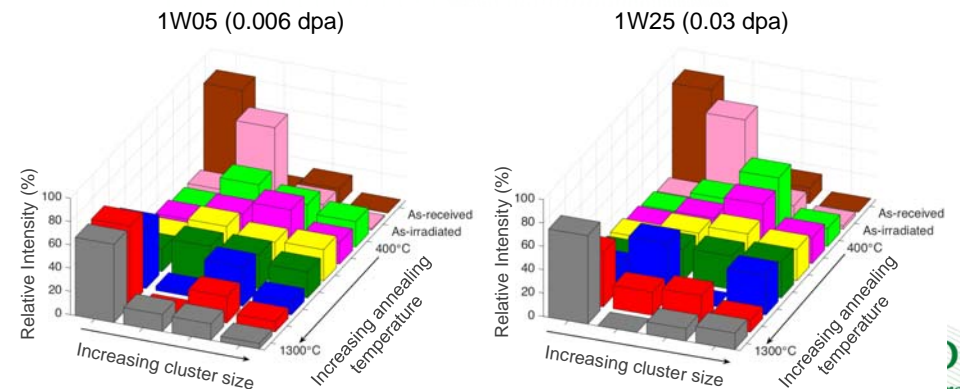


- Simultaneous measurements of PALS and CDB
- Calculated system timing resolution: 140 ps

Example:

Damage recovery in neutron-irradiated W

Changes in vacancy defect population distribution are determined as a function of isochronal annealing temperature after 90°C irradiation to 0.006 dpa and 0.03 dpa, respectively.

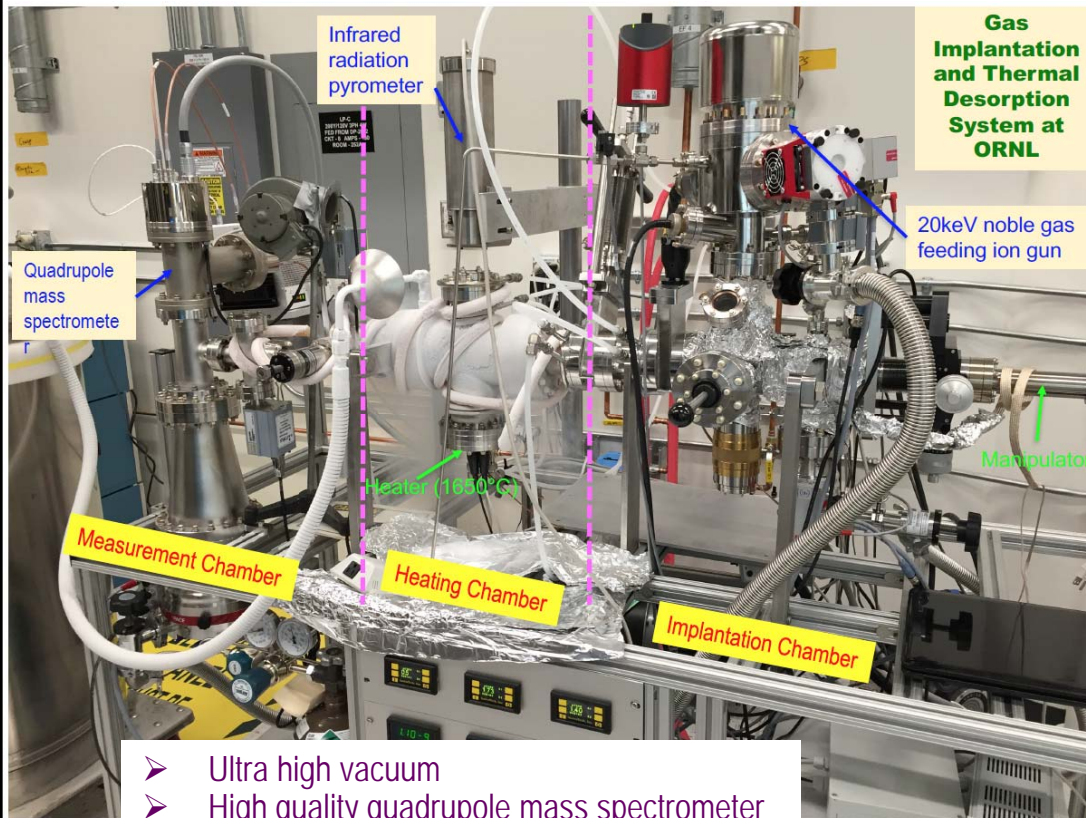


Thermal Desorption Spectrometry

- TDS is a powerful tool to investigate gas behavior (e.g., He, H, D) in PFMs by quantifying the retained isotopes and studying the kinetics and energetics of gas-defect interactions.

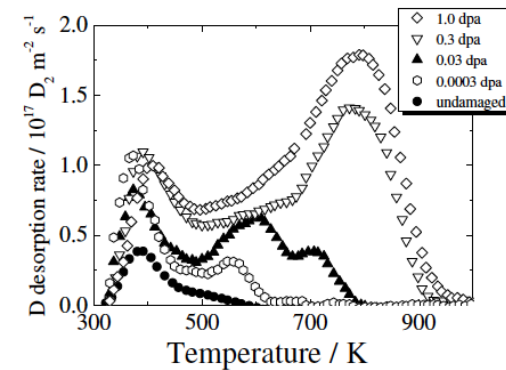
Examples:

TDS coupled with 20keV ion gun at LAMDA of ORNL

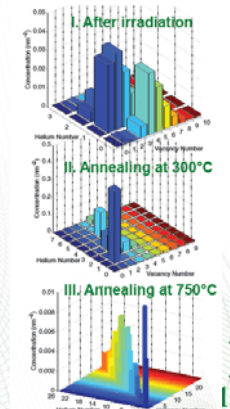
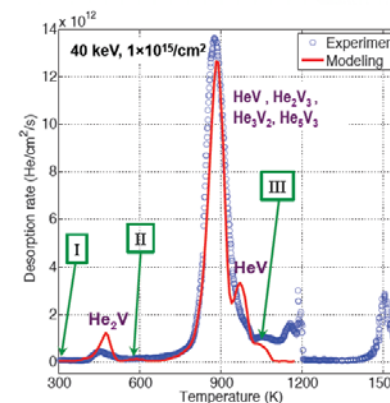


- Ultra high vacuum
- High quality quadrupole mass spectrometer
- Well-controlled heating assembly
- In-situ ion implantation (e.g., $^4\text{He}^+$, $^3\text{He}^+$, D^+)

D retention in Fe⁺-irradiated W following 1 keV D₂⁺ implantation to a fluence of 5×10^{21} D m⁻² (Y. Oya, et al. JNM (2015))



Mechanistic interpretation of helium desorption peaks in He-implanted Fe (X. Hu, et al. JNM (2013))



~~Three~~ Four LAMDA thrusts

1. Thermal properties
2. Mechanical properties
3. Microstructural characterization
4. **Sample handling:**
 - Hot-cell receiving and cleaning; inventory and logging; cutting, grinding, and polishing; electropolishing; interim storage vaults; etc.